

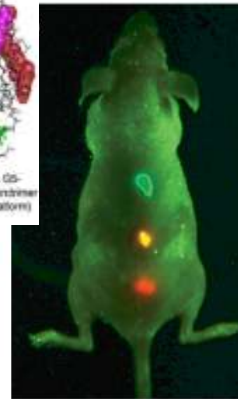
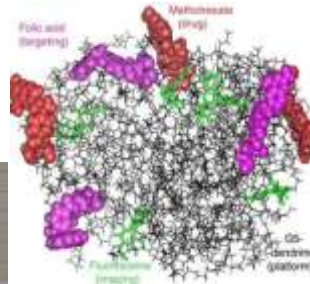
National Nanotechnology Initiative Status and Progress in Manufacturing

**Dr. Robert Pohanka
Director
National Nanotechnology Coordination Office**

www.Nano.gov

NNI Vision

A future in which the ability to understand and control matter at the nanoscale leads to *a revolution in technology and industry that benefits society.*



NIST



DOE



NIH



OSTP



OMB



NSF



DOD



FDA



USDA/NIFA



USDA/ARS



USDA/FS



EPA




NRC



USPTO



USGS



DOL



DOEd



ITC



CPSC



DHS



DOC/BIS



DOJ



ITIC



DOT



DOTr



DOS



NIOSH



NASA



National Nanotechnology Initiative

Collaborative research and development that will advance understanding and control of matter at nanoscale for:

- National economic benefit
- National security
- Improved quality of life

NNI Signature Initiatives

The Nanotechnology Signature Initiatives (NSIs) spotlight areas of national significance that can be more rapidly advanced through focused and closely-coordinated inter-agency collaboration.

The NSIs

- Address R&D gaps within areas of critical national need
 - Identify research *thrust areas*
 - Select *key research targets* associated with near-and long-term expected outcomes
- *Leverage* skills, resources, and capabilities among multiple NNI agencies to maximize scientific and technological progress
- Provide a forum for communication and *ongoing assessment* of direction and progress
- *Catalyze* communities of practice and public private partnerships to accelerate commercialization

Nanotechnology Signature Initiatives

Released July 2010

- Nanotechnology for Solar Energy Collection and Conversion
- Sustainable Nanomanufacturing: Creating the Industries of the Future
- Nanoelectronics for 2020 and Beyond

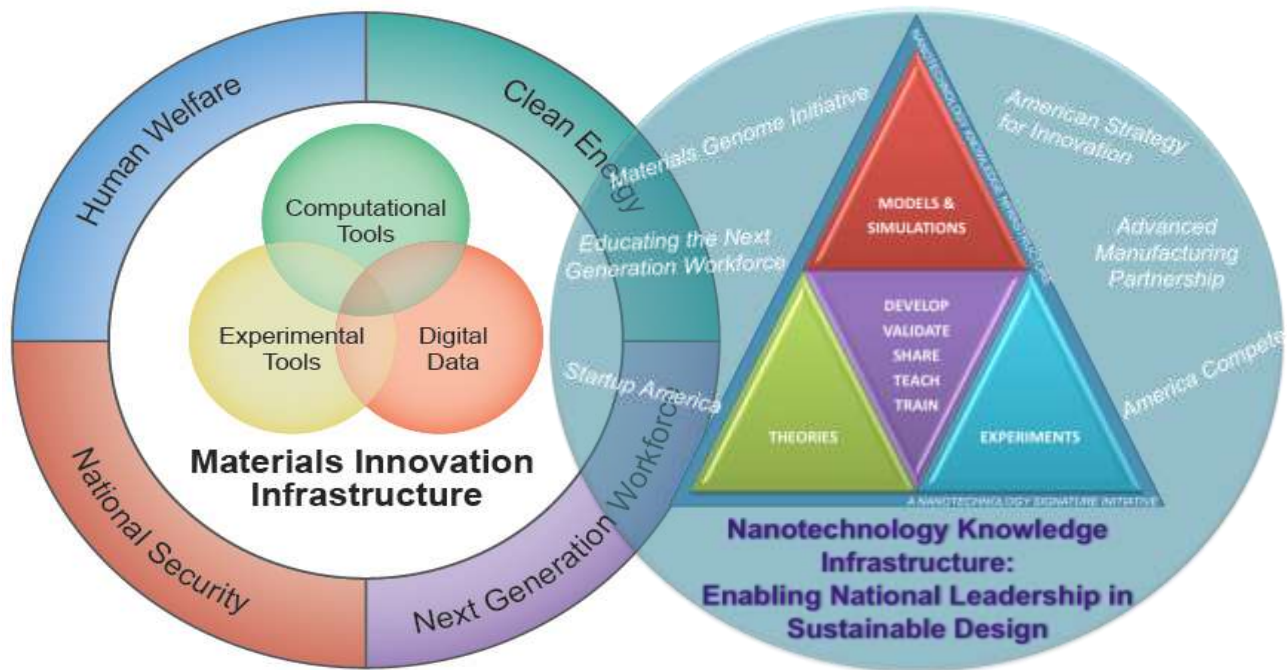
Released May 2012 with announcement of several other activities related to the Materials Genome Initiative

- Nanotechnology Knowledge Infrastructure: Enabling National Leadership in Sustainable Design (NKI)

Released July 2012

- Nanotechnology for Sensors and Sensors for Nanotechnology: Improving and Protecting Health, Safety, and the Environment

Identifying Synergies and Opportunities



For example: Potential areas for collaboration between NKI and MGI

- Understanding physical and chemical properties along the length and time scale
- Data and databases of mutual interest
- Procedural and technical issues in developing open innovation communities
 - e.g., IP and standards, data curation and federation, minimum information requirements
- Shared protocols and best practices

Sustainable Nanomanufacturing: Creating the Industries of the Future

Agencies involved: DOD, DOE, EPA, IC/DNI, NASA, NIH, NIOSH, NIST, NSF, OSHA, USDA/FS

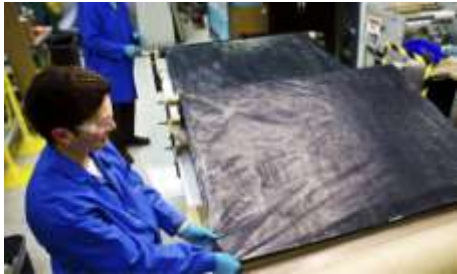
Goal: Establish manufacturing technologies for economical and sustainable integration of nanoscale building blocks into complex, large scale systems.

Thrust Areas:

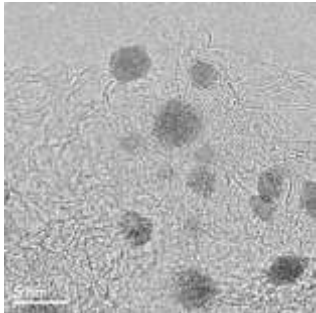
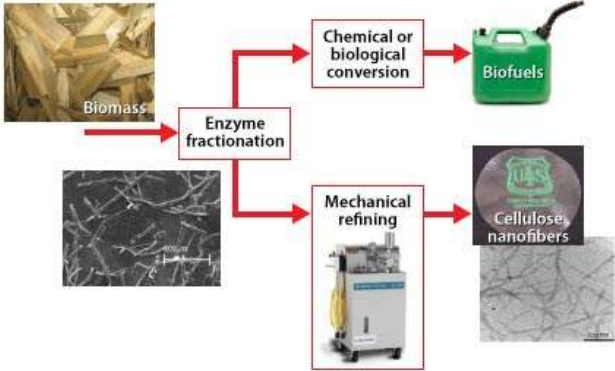
- Design of scalable and sustainable nanomaterials, components, devices, and processes
- Nanomanufacturing measurement technologies

Initial focus areas will include manufactured products based on:

- Carbon-based nanomaterials
- Optical metamaterials
- Cellulosic nanomaterials

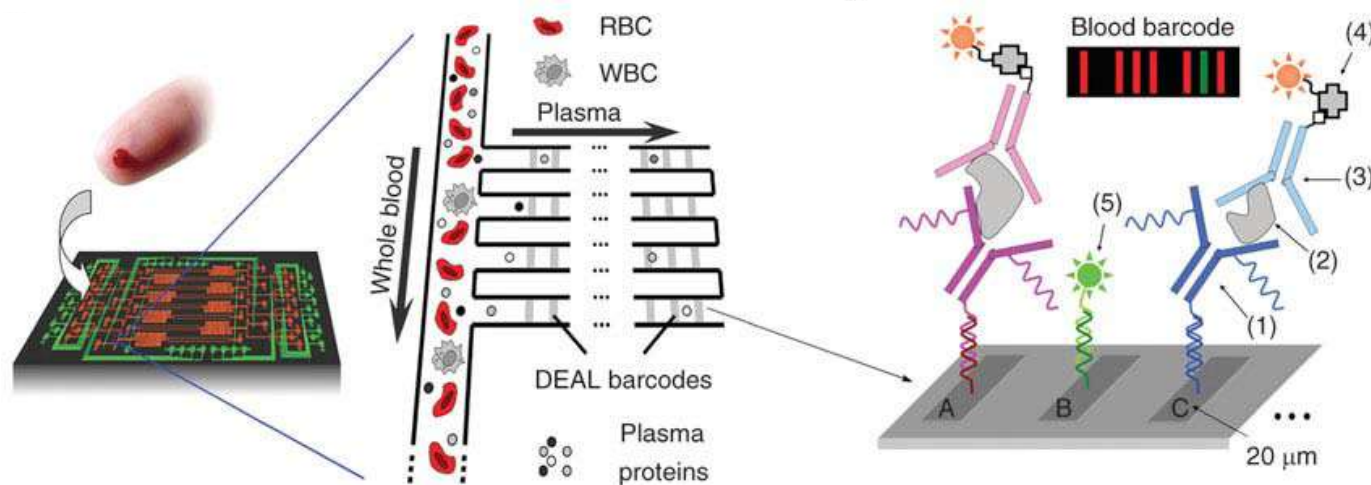


Affordable Energy Efficient Lighting
Lightweight Structural Materials
Sustainable Composites
Lightweight Efficient Electric Cabling
Maintenance Free Coatings
Catalysts



Lab-on-a-Chip to Monitor Therapeutic Response for Cancer Treatment

The Integrated Blood Barcode Chip (IBBC) : In-vitro assays to measure panel of biomarkers in Glioblastoma multiforme (GBM) patients being treated with Avastin to monitor therapeutic response.



Nature Biotechnology.
(2008) 26: 1373-8

Nanocellulose Pilot Plant at Forest Products Laboratory

The Forest Service hosted a Grand Opening of a nanocellulose pilot plant July 25, 2012 at the Forest Service Forest Products Laboratory in Madison, WI. The \$1.7 million pilot facility for renewable, forest-based nanomaterials is the first of its kind in the United States.



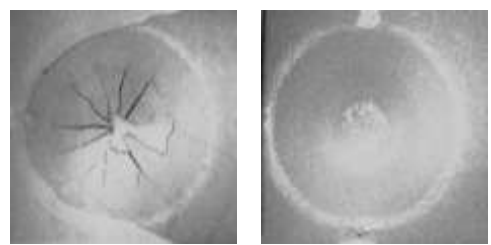
USDA Undersecretary Harris Sherman attended the ribbon cutting ceremony

Ceramic Nanocomposite Coatings

n-Al₂O₃-13TiO₂ coatings fabricated by conventional plasma spray
2X the bond strength and 4X the wear resistance
→ *Extraordinary deformability without failure*
Direct transition to fleet and industry (fully commercial)
Shipboard Applications:
Bronze Main Propulsion Shafting (MCM)
Submarine Components
Auxiliary and Main Ball Valves
Bow Plane Extenders (Seawolf)
Hydraulic Lift Cylinders



MCM shafts fail after 18mos service requiring dry docking for weld repair



No failure even after severe deformation



NANOCOMPOSITE COATING
No visible damage after Seven years of service



Uncoated shaft experiences severe scoring damage

The 2006 Naval S&T Partnership Conference is presented by NDIA with technical support from ONR

Optical Nanocomposites Enhance Window Durability and Transparency

Maximizing the Optical and Mechanical Performance

The goal is to achieve all of the following simultaneously:

- High Strength - equivalent to Sapphire

- Scalable Method - able to produce 3" domes

- MWIR Transparent - equivalent to Spinel

- Stretch goal: MWIR Transparency - equivalent to Ytria

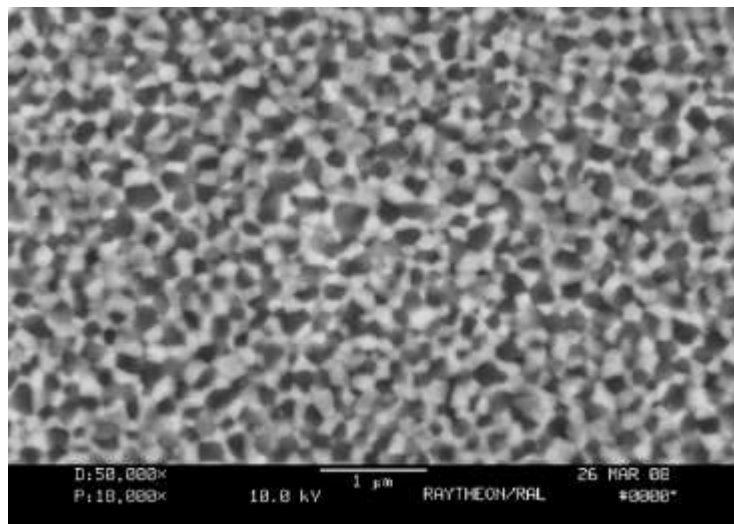
To achieve these goals:

- No porosity

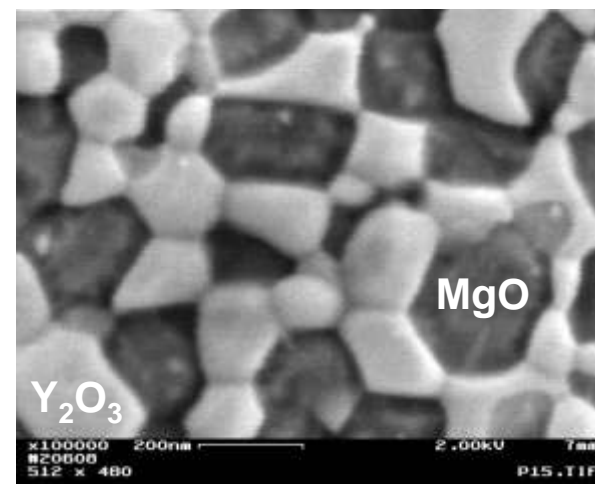
- Minimize grain size / grain growth: $G.S. \leq 1/20$ for transparency

- Avoid MWIR absorptions due to Si-O or Al-O bonds

- Uniform 2-phase microstructure: $MgO - Y_2O_3$ (M:Y)



Uniform
microstructure with
~150 nm grain size.

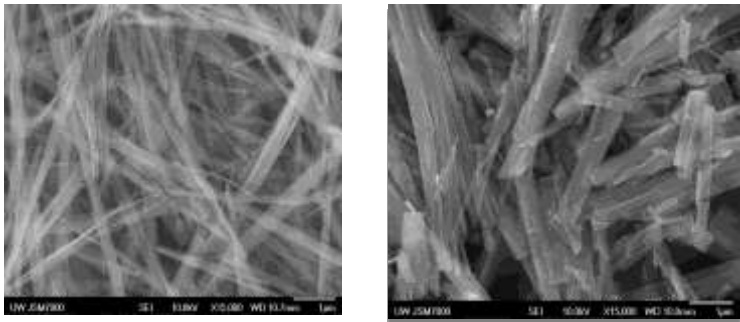


M:Y Nanocomposite Microstructures

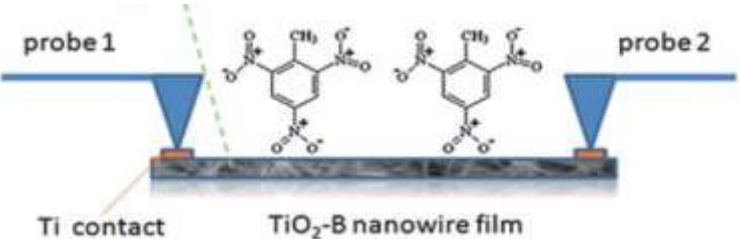
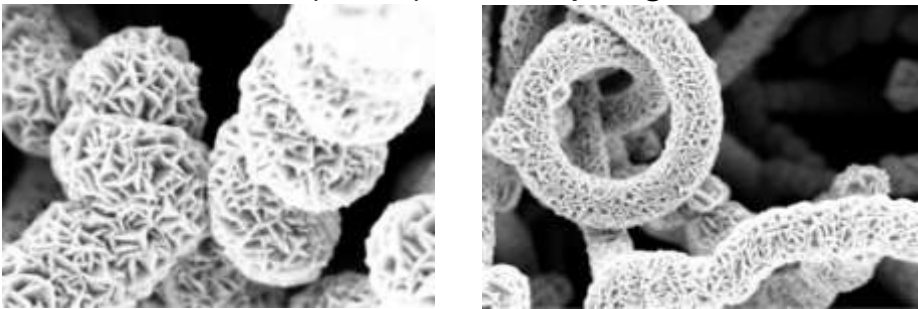
Dr. Rick Gentilman, Raytheon

Miniature Semi-Conductor Nanowire Sensor for Explosive Detection

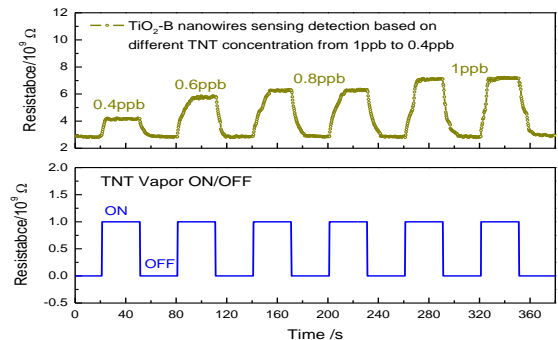
p-type Si Nanowire sensors



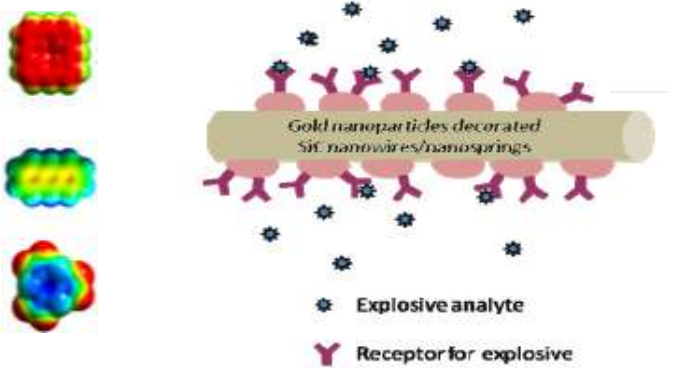
ZnO on Silica (SiO₂) nano-springs



Explosive electronegative - ΔR surface charge depletion (n-type semicond.)



Chemical / protein / fluorophores receptors, specifically designed for selective explosive molecule size and bond configuration, coat nanowires



Translation of Products (Concept to Deployment)

Understand the Playing Field

- Problem Being Solved
- Market Needs/ Requirements

Understand Competing Technologies

- Change that Can Affect You

Change the Playing Field

Who Cares

Road to Commercialization

Resources

- Small Business
- Facilities

Market Expertise

- Commercial
- Government (Military)

Talent

- Technical (Technician to PhD)
- Management
 - Experience
 - Leadership
 - Will to Succeed

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